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GENETICALLY ENGINEERED MODIFICATION OF POTATO TO FORM AMYLOPECTIN-TYPE STARCH

The present invention relates to genetically engi-5 neered modification of potato, resulting in the formation of practically solely amylopectin-type starch in the potato. The genetically engineered modification implies the insertion of gene fragments into potato, said gene fragments comprising parts of leader sequence, translation 10 start, translation end and trailer sequence as well as coding and noncoding (i.e. exons and introns) parts of the gene for granule-bound starch synthase, inserted in the antisense direction.

Background of the Invention

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Starch in various forms is of great import in the food and paper industry. In future, starch will also be a great potential for producing polymers which are degradable in nature, e.g. for use as packing material. Many different starch products are known which are produced by 20 derivatisation of native starch originating from, inter alia, maize and potato. Starch from potato and maize, respectively, is competing in most market areas.

In the potato tuber, starch is the greatest part of the solid matter. About 1/4 to 1/5 of the starch in potato is amylose, while the remainder of the starch is amylopectin. These two components of the starch have different fields of application, and therefore the possibility of producing either pure amylose or pure amylopectin is most interesting. The two starch components can be produced from common starch, which requires a number of process steps and, consequently, is expensive and complicated.

It has now proved that by genetic engineering it is possible to modify potato so that the tubers merely produce mainly starch of one or the other type. As a result, 35 a starch quality is obtained which can compete in the areas where potato starch is normally not used today. Starch from such potato which is modified in a genetically



engineered manner has great potential as a food additive, since it has not been subjected to any chemical modification process.

Starch Synthesis

5 The synthesis of starch and the regulation thereof are presently being studied with great interest, both on the level of basic research and for industrial application. Although much is known about the assistance of certain enzymes in the transformation of saccharose 10 into starch, the biosynthesis of starch has not yet been elucidated. By making researches above all into maize, it has, however, been possible to elucidate part of the ways of synthesis and the enzymes participating in these reactions. The most important starch-synthesising enzymes for 15 producing the starch granules are the starch synthase and the branching enzyme. In maize, three forms of starch synthase have so far been demonstrated and studied, two of which are soluble and one is insolubly associated with the starch granules. Also the branching enzyme consists of 20 three forms which are probably coded by three different genes (Mac Donald & Preiss, 1985; Preiss, 1988).

The Waxy Gene in Maize

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The synthesis of the starch component amylose essentially occurs by the action of the starch synthase alpha25 -1,4-D-glucane-4-alpha-glucosyl transferase (EC 2.4.1.21) which is associated with the starch granules in the growth cell. The gene coding for this granule-bound enzyme is called "waxy" (= \underline{wx}^+), while the enzyme is called "GBSS" (granule-bound starch synthase).

waxy locus in maize has been thoroughly characterised both genetically and biochemically. The waxy gene on chromosome 9 controls the production of amylose in endosperm, pollen and the embryo sac. The starch formed in endosperm in normal maize with the wx⁺ allele consists to 25% of amylose and to 75% of amylopectin. A mutant form of maize has been found in which the endosperm contains a mutation located to the wx⁺ gene, and therefore no functioning GBSS

is synthesised. Endosperm from this mutant maize therefore contains merely amylopectin as the starch component. This so-called waxy mutant thus contains neither GBSS nor amylose (Echt & Schwartz, 1981).

The GBSS protein is coded by the wx gene in the cell nucleus but is transported to and active in the amyloplast. The preprotein therefore consists of two components, viz. a 7 kD transit peptide which transfers the protein across the amyloplast membrane, and the actual 10 protein which is 58 kD. The coding region of the wx to gene in maize is 3.7 kb long and comprises 14 exons and 13 introns. A number of the regulation signals in the promoter region are known, and two different polyadenylating sequences have been described (Klösgen et al, 1986; 15 Schwartz-Sommer et al, 1984; Shure et al, 1983).

Amylose Enzyme in Potato

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In potato, a 60 kD protein has been identified, which constitutes the main granule-bound protein. Since antibodies against this potato enzyme cross-react with GBSS from 20 maize, it is assumed that it is the granule-bound synthase (Vos-Scheperkeuter et al, 1986). The gene for potato GBSS has, however, so far not been characterised to the same extent as the waxy gene in maize, either in respect of locating or structure.

Naturally occurring waxy mutants have been described for barley, rice and sorghum besides maize. In potato no natural mutant has been found, but a mutant has been produced by X-radiation of leaves from a monohaploid (n=12) plant (Visser et al, 1987). Starch isolated from tubers of this mutant contains neither the GBSS protein nor amylose. The mutant is conditioned by a simple recessive gene and is called amf. It may be compared to waxy mutants of other plant species since both the GBSS protein and amylose are lacking. The stability of the chromosome number, however, is weakened since this is quadrupled to the natural number (n=48), which can give negative effects on the potato plants (Jacobsen et al, 1990).

Inhibition of Amylose Production

The synthesis of amylose can be drastically reduced by inhibition of the granule-bound starch synthase, GBSS, which catalyses the formation of amylose. This inhibition 5 results in the starch mainly being amylopectin.

Inhibition of the formation of enzyme can be accomplished in several ways, e.g. by:

- mutagen treatment which results in a modification of the gene sequence coding for the formation of the enzyme
- 10 incorporation of a transposon in the gene sequence coding for the enzyme
 - genetically engineered modification so that the gene coding for the enzyme is not expressed, e.g. antisense gene inhibition.
- 15 Fig. 1 illustrates a specific suppression of normal gene expression in that a complementary antisense nucleotide is allowed to hybridise with mRNA for a target gene. The antisense nucleotide thus is antisense RNA which is transcribed in vivo from a "reversed" gene sequence 20 (Izant, 1989).

By using the antisense technique, various gene functions in plants have been inhibited. The antisense construct for chalcone synthase, polygalacturonase and phosphinotricin acetyltransferase has been used to inhibit the corresponding enzyme in the plant species petunia, tomato and tobacco.

Inhibition of Amylose in Potato

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In potato, experiments have previously been made to inhibit the synthesis of the granule-bound starch synthase (GBSS protein) with an antisense construct corresponding to the gene coding for GBSS (this gene is hereinafter called the "GBSS gene"). Hergersberger (1988) describes a method by which a cDNA clone for the GBSS gene in potato has been isolated by means of a cDNA clone for the wx⁺ gene in maize. An antisense construct based on the entire cDNA clone was transferred to leaf discs of potato by means of Agrobacterium tumefaciens. In microtubers induced

in vitro from regenerated potato sprouts, a varying and very weak reduction of the amylose content was observed and shown in a diagram. A complete characterisation of the GBSS gene is not provided.

The gene for the GBSS protein in potato has been further characterised in that a genomic wx^+ clone was examined by restriction analysis. However, the DNA sequence of the clone has not been determined (Visser et al, 1989).

responding to the GBSS gene in potato have been reported.

The antisense construct which is based on a cDNA clone together with the CaMV 35S promoter has been transformed by means of Agrobacterium rhizogenes. According to information, the transformation resulted in a lower amylose content in the potato, but no values have been accounted for (Flavell, 1990).

None of the methods used so far for genetically engineered modification of potato has resulted in potato with practically no amylose-type starch.

The object of the invention therefore is to provide a practically complete suppression of the formation of amylose in potato tubers.

Summary of the Invention

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According to the invention, the function of the GBSS gene and, thus, the amylose production in potato are inhibited by using completely new antisense constructs. For forming the antisense fragments according to the invention, the genomic GBSS gene is used as a basis in order to achieve an inhibition of GBSS and, consequently, of the amylose production, which is as effective as possible. The antisense constructs according to the invention comprise both coding and noncoding parts of the GBSS gene which correspond to sequences in the region comprising promoter as well as leader sequence, translation start, translation end and trailer sequence in the antisense direction. For a tissue-specific expression, i.e. the amylose production should be inhibited in the potato tubers only, use is made

of promoters which are specifically active in the potato tuber. As a result, the starch composition in other parts of the plant is not affected, which otherwise would give negative side-effects.

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The invention thus comprises a fragment which essentially has one of the nucleotide sequences stated in SEQ ID No. 1, SEQ ID No. 2 or SEQ ID No. 3. However, the sequences may deviate from those stated by one or more non-adjacent base pairs, without affecting the function of the fragments.

The invention also comprises a potato-tuber-specific promoter comprising 987 bp which belongs to the gene according to the invention, which codes for granule-bound starch synthase. Neither the promoter nor the corresponding gene has previously been characterised. The promoter sequence of 987 bp is stated in SEQ ID No. 4, while the gene sequence is stated in SEQ ID No. 5. Also the promoter and gene sequences may deviate from those stated by one or more non-adjacent base pairs, without affecting their function.

The invention also comprises vectors including the antisense fragments and the antisense constructs according to the invention.

In other aspects the invention comprises cells,
25 plants, tubers, microtubers and seeds whose genome contains the fragments according to the invention inserted in the antisense direction.

In still further aspects, the invention comprises amylopectin-type starch, both native and derivatised.

Finally, the invention comprises a method of suppressing amylose formation in potato, whereby mainly amylopectin-type starch is formed in the potato.

The invention will now be described in more detail with reference to the accompanying Figures in which

Fig. 1 illustrates the principle of the antisense gene inhibition, ISEQ ID No. 21]



Fig. 2 shows the result of restriction analysis of the potato GBSS gene,

Fig. 3 shows two new binary vectors pHo3 and pHo4,

Fig. 4 shows the antisense constructs pHoxwA, pHoxwB and pHoxwD,

Fig. 5 shows the antisense constructs pHoxwF and pHoxwG, and

Fig. 6 shows the antisense constructs pHoxwK and pHoxwL.

Moreover, the sequences of the different DNA fragments according to the invention are shown in SEQ ID Nos 1, 2, 3, 4 and 5. There may be deviations from these sequences in one or more non-adjacent base pairs. MATERIALS

In the practical carrying out of the invention the following materials were used:

Bacterial strains: E. coli DH5alfa and DH5alfaF'IQ(BRL). E. coli JM105 (Pharmacia). A. tumefaciens LBA4404 (Clontech).

Vectors: M13mp18 and mp19 (Pharmacia). pBI101 and pBI121 (Clontech). pBI240.7 (M. W. Bevan). pUC plasmids (Pharmacia).

 $\underline{\underline{\text{Enzymes}}}$: Restriction enzymes and EcoRI linker (BRL). UNION DNA Ligation Kit (Clontech). Sequenase DNA

25 Sequencing Kit (USB). T_A -DNA ligase (Pharmacia).

The above-mentioned materials are used according to specifications stated by the manufacturers.

Genomic Library

A genomic library in EMBL3 has been produced by Clon-30 tech on the applicant's account, while using leaves of the potato Bintje as starting material.

Identification and Isolation of the GBSS Gene

The genomic library has been screened for the potato GBSS gene by means of cDNA clones for both the 5' and 3' $\,$

35 end of the gene (said cDNA clones being obtained from M Hergersberger, Max Plank Institute in Cologne) according to a protocol from Clontech.

A full-length clone of the potato GBSS gene, wx311, has been identified and isolated from the genomic library. The start of the GBSS gene has been determined at an EcoRI fragment which is called fragment w (3.95 kb). The end of the GBSS gene has also been determined at an EcoRI fragment which is called fragment x (5.0 kb). A BgIII-SpeI fragment which is called fragment m (3.9 kb) has also been isolated and shares sequences both from fragment w and from fragment x. The fragments w, m and x have been sub-cloned in pUC13 (Viera, 1982; Yanisch-Peron et al, 1985) and are called pSw, pSm and pSx, respectively (Fig. 2). Characterisation of the GBSS Gene in Potato

The GBSS gene in potato has been characterised by restriction analysis and cDNA probes, where the 5' and 3' 15 end of the GBSS gene has been determined more accurately (Fig. 2). Sequence determination according to Sanger et al, 1977 of the GBSS gene has been made on subclones from pSw and pSx in M13mp18 and mp19 as well as pUC19 starting around the 5' end (see SEQ ID No. 5).

20 The promoter region has been determined at a BglII-NsiI fragment (see SEQ ID No. 4). Transcription and translation start has been determined at an overlapping BglII-HindIII fragment. The terminator region has in turn been determined at a SpeI-HindIII fragment.

25 Antisense Constructs for the GBSS Gene in Potato

The GBSS gene fragments according to the invention (see SEQ ID Nos 1, 2 and 3, and Fig. 2) have been determined in the following manner.

The restriction of pSw with NsiI and HindIII gives

30 fragment I (SEQ ID No. 1) which subcloned in pUC19 is
called 19NH35. Further restriction of 19 NH35 with HpaISstI gives a fragment containing 342 bp of the GBSS gene
according to the invention. This fragment comprises leader
sequence, translation start and the first 125 bp of the

35 coding region.

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The restriction of pSm with HpaI and NsiI gives fragment II (SEQ ID No. 2) which subcloned in pJRD184 (Heusterspreute et al, 1987) is called pJRDmitt. Further restriction of pJRDmitt with HpaI-SstI gives a fragment 5 containing 2549 bp of the GBSS gene according to the invention. This fragment comprises exons and introns from the middle of the gene.

The restriction of pSx with SstI and SpeI gives fragment III (SEQ ID No. 3) which subcloned in pBluescript (Melton et al, 1984) is called pBlue3'. Further restric-10 tion of pBlue3' with BamHI-SstI gives a fragment containing 492 bp of the GBSS gene according to the invention. This fragment comprises the last intron and exon, translation end and 278 bp of trailer sequence.

Antisense Constructs with Fragment I (Fig. 4): For the antisense construct pHoxwA, the HpaI-SstI fragment from 19NH35 has been inserted in the antisense direction into the binary vector pBI121 (Jefferson et al, 1987) cleaved with Smal-Sstl. The transcription of the antisense frag-20 ment is then initiated by the CaMV 35S promoter and is terminated by the NOS terminator (NOS = nopaline synthase).

For the antisense construct pHoxwB, the HpaI-SstI fragment from 19NH35 has been inserted in the antisense 25 direction into the binary vector pHo4 (Fig. 3) cleaved with SmaI-SstI. The patatin I promoter which is tuber specific in potato comes from the vector pBI240.7 obtained from M. Bevan, Institute of Plant Science Research, Norwich. The transcription of the antisense fragment is then initiated by the patatin I promoter and is terminated by the NOS terminator.

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For the antisense construct pHoxwD, the HpaI-SstI fragment from 19NH35 has been inserted in the antisense direction into the binary vector pHo3 (Fig. 3) cleaved 35 with SmaI-SstI. pHo3 is a new binary vector which is constructed on the basis of pBI101. This vector which contains the promoter according to the invention (see SEQ ID No. 4) (GBSS promoter) of the now characterised potato GBSS gene according to the invention has been restriction-cleaved with SmaI and SstI, the HpaI-SstI fragment from 19NH35 being inserted in the antisense direction. The

5 transcription of the antisense fragment is then initiated by its own GBSS promoter and is terminated by the NOS terminator. This means that the antisense fragment is transcribed only in the potato tuber, since the GBSS promoter like the patatin I promoter is tuber-specific.

Antisense Constructs with Fragment II (Fig. 5): For the antisense construct pHoxwF, the HpaI-SstI fragment from pJRDmitt has been inserted in the antisense direction into the binary vector pHo4 cleaved with SmaI-SstI. The transcription of the antisense fragment is then initiated by the patatin I promoter and terminated by the NOS terminator.

For the antisense construct pHoxwG, the HpaI-SstI fragment from pJRDmitt has been inserted in the antisense direction into the binary vector pHo3 cleaved with SmaI-SstI. The transcription of the antisense fragment is then initiated by its own GBSS promoter and is terminated by the NOS terminator.

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Antisense Constructs with Fragment III (Fig. 6): For the antisense construct pHoxwK, the BamHI-SstI fragment from pBlue3' has been inserted in the antisense direction into the binary vector pHo4 cleaved with BamHI-SstI. The transcription of the antisense fragment is then initiated by the patatin I promoter and is terminated by the NOS terminator.

fragment from pBlue3' has been inserted in the antisense direction into the binary vector pHo3 cleaved with BamHI-SstI. The transcription of the antisense fragment is then initiated by its own GBSS promoter and is terminated by the NOS terminator.

The formed antisense constructs (Figs 4, 5, 6) have been transformed to Agrobacterium tumefaciens strain LBA4404 by direct transformation with the "freeze-thawing" method (Hoekema et al, 1983; An et al, 1988).

5 Transformation

The antisense constructs are transferred to bacteria, suitably by the "freeze-thawing" method (An et al, 1988). The transfer of the recombinant bacterium to potato tissue occurs by incubation of the potato tissue with the recombinant bacterium in a suitable medium after some sort of damage has been inflicted upon the potato tissue. During the incubation, T-DNA from the bacterium enters the DNA of the host plant. After the incubation, the bacteria are killed and the potato tissue is transferred to a solid medium for callus induction and is incubated for growth of callus.

After passing through further suitable media, sprouts are formed which are cut away from the potato tissue.

Checks for testing the expression of the antisense

constructs and the transfer thereof to the potato genome

are carried out by e.g. southern and northern hybridisation (Maniatis et al (1982)). The number of copies of the

antisense construct which has been transferred is determined by southern hybridisation.

25 The testing of the expression on protein level is suitably carried out on microtubers induced in vitro on the transformed sprouts, thus permitting the testing to be performed as quickly as possible. Characterisation of the GBSS Protein

30 The effect of the antisense constructs on the function of the GBSS gene with respect to the activity of the GBSS protein is examined by extracting starch from the microtubers and analysing it regarding the presence of the

GBSS protein. In electrophoresis on polyacrylamide gel

35 (Hovenkamp-Hermelink et al, 1987), the GBSS protein forms a distinct band at 60 kD, when the GBSS gene functions. When the GBSS gene is not expressed, i.e. when the anti-

sense GBSS gene is fully expressed, thereby inhibiting the formation of GBSS protein, no 60 kD band is demonstrated on the gel.

Characterisation of the Starch

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The composition of the starch in microtubers is identical with that of ordinary potato tubers, and therefore the effect of the antisense constructs on the amylose production is examined in microtubers. The proportion of amylose to amylopectin can be determined by a spectrophoto-10 metric method (e.g. according to Hovenkamp-Hermelink et al, 1988).

Extraction of Amylopectin from Amylopectin Potato

Amylopectin is extracted from the so-called amylopectin potato (potato in which the formation of amylose 15 has been suppressed by inserting the antisense constructs according to the invention) in a known manner.

Derivatisation of Amylopectin

Depending on the final use of the amylopectin, its physical and chemical qualities can be modified by deri-20 vatisation. By derivatisation is here meant chemical, physical and enzymatic treatment and combinations thereof (modified starches).

The chemical derivatisation, i.e. chemical modification of the amylopectin, can be carried out in different 25 ways, for example by oxidation, acid hydrolysis, dextrinisation, different forms of etherification, such as cationisation, hydroxy propylation and hydroxy ethylation, different forms of esterification, for example by vinyl acetate, acetic anhydride, or by monophosphatising, 30 diphosphatising and octenyl succination, and combinations thereof.

Physical modification of the amylopectin can be effected by e.g. cylinder-drying or extrusion.

In enzymatic derivatisation, degradation (reduction of the viscosity) and chemical modification of the amylopectin are effected by means of existing enzymatic systems.

The derivatisation is effected at different temperatures, according to the desired end product. The ordinary range of temperature which is used is 20-45°C, but temperatures up to 180°C are possible.

5 The invention will be described in more detail in the following Examples.

Example 1

Production of microtubers with inserted antisense constructs according to the invention

The antisense constructs (see Figs 4, 5 and 6) are transferred to Agrobacterium tumefaciens LBA 4404 by the "freeze-thawing" method (An et al, 1988). The transfer to potato tissue is carried out according to a modified protocol from Rocha-Sosa et al (1989).

15 Leaf discs from potato plants cultured in vitro are incubated in darkness on a liquid MS-medium (Murashige & Skoog; 1962) with 3% saccharose and 0.5% MES together with 100 μl of a suspension of recombinant Agrobacterium per 10 ml medium for two days. After these two days the bacte-20 ria are killed. The leaf discs are transferred to a solid medium for callus induction and incubated for 4-6 weeks, depending on the growth of callus. The solid medium is composed as follows:

MS + 3% saccarose

25 2 mg/l zeatin riboside

0.02 mg/l "NAA"

0.02 mg/l "GA₃"

500 mg/l "Claforan"

50 mg/l kanamycin

30 0.25% "Gellan"

Subsequently the leaf discs are transferred to a medium having a different composition of hormones, comprising:

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MS + 3% saccharose

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"NAA" 5 mg/l

0.1 mg/l "BAP"

500 mg/l "Claforan"

50 mg/l kanamycin

0.25% "Gellan"

The leaf discs are stored on this medium for about 4 weeks, whereupon they are transferred to a medium in which the "Claforan" concentration has been reduced to 10 250 mg/l. If required, the leaf discs are then moved to a fresh medium every 4 or 5 weeks. After the formation of sprouts, these are cut away from the leaf discs and transferred to an identical medium.

The condition that the antisense construct has been transferred to the leaf discs is first checked by analys-15 ing leaf extracts from the regenerated sprouts in respect of glucuronidase activity by means of the substrates described by Jefferson et al (1987). The activity is demonstrated by visual assessment.

Further tests of the expression of the antisense constructs and the transfer thereof to the potato genome are carried out by southern and northern hybridisation according to Maniatis et al (1981). The number of copies of the antisense constructs that has been transferred is deter-25 mined by southern hybridisation.

When it has been established that the antisense constructs have been transferred to and expressed in the potato genome, the testing of the expression on protein level begins. The testing is carried out on microtubers which have been induced in vitro on the transformed 30 sprouts, thereby avoiding the necessity of waiting for the development of a complete potato plant with potato tubers.

Stem pieces of the potato sprouts are cut off at the nodes and placed on a modified MS medium. There they form microtubers after 2-3 weeks in incubation in darkness at 19°C (Bourque et al, 1987). The medium is composed as follows:

MS + 6% saccharose

2.5 mg/l kinetin

2.5 mg/l "Gellan"

The effect of the antisense constructs on the function of the GBSS gene in respect of the activity of the
GBSS protein is analysed by means of electrophoresis on
polyacrylamide gel (Hovenkamp-Hermelink et al, 1987).
Starch is extracted from the microtubers and analysed
regarding the presence of the GBSS protein. In a polyacrylamide gel, the GBSS protein forms a distinct band at
60 kD, when the GBSS gene functions. If the GBSS gene is
not expressed, i.e. when the antisense GBSS gene is fully
expressed so that the formation of GBSS protein is inhibited, no 60 kD band can be seen on the gel.

The composition of the starch, i.e. the proportion of amylose to amylopectin, is determined by a spectrophotometric method according to Hovenkamp-Hermelink et al (1988), the content of each starch component being determined on the basis of a standard graph.

20 Example 2

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Extraction of amylopectin from amylopectin potato.

Potato whose main starch component is amylopectin, below called amylopectin potato, modified in a genetically engineered manner according to the invention, is grated, thereby releasing the starch from the cell walls.

The cell walls (fibres) are separated from fruit juice and starch in centrifugal screens (centrisiler).

The fruit juice is separated from the starch in two steps, viz. first in hydrocyclones and subsequently in specially designed band-type vacuum filters.

Then a finishing refining is carried out in hydrocyclones in which the remainder of the fruit juice and fibres are separated.

The product is dried in two steps, first by predrying 35 on a vacuum filter and subsequently by final drying in a hot-air current.

Example 3

Chemical derivatisation of amylopectin

Amylopectin is sludged in water to a concentration of 20-50%. The pH is adjusted to 10.0-12.0 and a quatenary ammonium compound is added in such a quantity that the end product obtains a degree of substitution of 0.004-0.2. The reaction temperature is set at 20-45°C. When the reaction is completed, the pH is adjusted to 4-8, whereupon the product is washed and dried. In this manner the cationic starch derivative 2-hydroxy-3-trimethyl ammonium propyl ether is obtained.

Example 4

Chemical derivatisation of amylopectin

Amylopectin is sludged in water to a water content

of 10-25% by weight. The pH is adjusted to 10.0-12.0,
and a quatenary ammonium compound is added in such a quantity that the end product obtains a degree of substitution of 0.004-0.2. The reaction temperature is set at 20-45°C.

When the reaction is completed, the pH is adjusted to 4-8.

The end product is 2-hydroxy-3-trimethyl ammonium propyl ether.

Example 5

Chemical derivatisation of amylopectin

Amylopectin is sludged in water to a concentration of 20-50% by weight. The pH is adjusted to 5.0-12.0, and sodium hypochlorite is added so that the end product obtains the desired viscosity. The reaction temperature is set at 20-45°C. When the reaction is completed, the pH is adjusted to 4-8, whereupon the end product is washed and dried. In this manner, oxidised starch is obtained.

Example 6

Physical derivatisation of amylopectin

Amylopectin is sludged in water to a concentration of 20-50% by weight, whereupon the sludge is applied to a heated cylinder where it is dried to a film.



Example 7

Chemical and physical derivatisation of amylopectin

Amylopectin is treated according to the process
described in one of Examples 3-5 for chemical modification and is then further treated according to Example 6
for physical derivatisation.

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